

Date: Tuesday, 28/10/2008 1:45:53 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN DOOR ROLLER KIT, RH
Job Number : 43006	
Estimate Number : 10289	
P.O. Number :	Part Number : D412698012
This Issue : 28/10/2008 S.O. No. :	Drawing Number : IIN D412-698 REV E
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : E
Previous Run : 42457	Material :
Written By :	Due Date : 04/11/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS Est Rev: D 08-01-28 change to rev D ECN 1104 DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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AS for JLD 08.10.30

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

Sosullos

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3121141	Bracket Assembly
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**Comment:** Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
3 D3121-141	Bracket Assembly	<i>40250</i>

AS 08/10/31

4.0	D3121144	Bracket Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D3121-144	Bracket Assembly	<i>40344</i>

AS 08/10/31

5.0	D3137043	Bracket Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
		<i>29725</i>

AS 08/10/31

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 43006

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3137-043 Bracket Assembly



6.0

D3183044

Bracket Assembly



(1x)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3183-044 Bracket Assembly

43485

8/10/08

SP

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

9 D3199-1 Bracket

40252

JS 08/10/31

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3202-1 Cover

40853

JS 08/10/31

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/10/09

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

B 08/12/09

11.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



JD 08.12.08